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 - Friction and tool wear are more severe in hot working
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metal forming theory,
the theories of processes
of rolling, forging and
stamping as well as
draw- ing and pressing
(extrusion) have been

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given. The characteristics of the shop equipment for metal forming and technology of the main metal forming methods have been given in separate sections.

METAL FORMING

Metal forming: Large set of manufacturing processes in which the material is deformed

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plastically to take the shape of the die geometry. The tools used for such

deformation are called die, punch etc.

depending on the type of process. Plastic

deformation: Stresses beyond yield strength of the workpiece material is required. Categories:

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design and control. It provides practical reference information on the basic processes of press forming, drawing, bending, spinning, shearing, blanking, and piercing of sheet with additional coverage on forming with bar, tube, wire, shapes, or long parts.

Metalworking: Sheet

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Handbook has been fundamentally revised to take account of these technological changes.

It is both a text book and a reference work whose initial chapters are concerned to provide a survey of the fundamental processes of forming technology and press design.

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Forming, metal forming, is the metalworking process of fashioning metal parts and objects through mechanical deformation; the workpiece is reshaped without adding or removing material, and its mass remains unchanged. Forming operates on the

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deformation, where the
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